



AGED (PVC, CPE, CPA) SINGLE-PLY  
(THERMOPLASTIC) MEMBRANE RESTORATION  
SAMPLE DESIGN GUIDELINE

## URETHANE



ITW POLYMERS SEALANTS NORTH AMERICA, INC.  
111 S. Nursery Road. Irving, TX 75060  
Tel: 972-438-9111 Fax: 972-554-3939 [www.itwsealants.com](http://www.itwsealants.com)

**AGED (PVC, CPE, CPA) SINGLE-PLY (THERMOPLASTIC)  
MEMBRANE RESTORATION DESIGN GUIDELINE - URETHANE SYSTEM**

**PART 1 – GENERAL**

**1.01 DESCRIPTION**

- A. This guideline includes the installation of a liquid applied urethane coating to repair, restore and preserve aged thermoplastic single-ply membrane roofs. The process effectively repairs cracks, splits, crazing, chalking, shrinking and defects in the aged membrane, protects the membrane from further degradation, and renews the weathered surface to extend the useful life of the roof.
- B. Work included is labor, materials, equipment and accessories and related services to complete the application in accordance with guideline and details as approved by ITW POLYMERS SEALANTS NORTH AMERICA, INC.
- C. Work excluded is replacement of roof accessories such as drains, vents and other penetrations and structural roof repair.

**1.02 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: ITW POLYMERS SEALANTS NORTH AMERICA, INC. will furnish upon request, certification the material meets the physical properties stated in this guideline.
- B. Contractor Qualifications: All work to be completed must be done by an ITW POLYMERS SEALANTS NORTH AMERICA, INC. preferred applicator.
- C. No deviation from this guideline will be accepted without prior written approval of ITW POLYMERS SEALANTS NORTH AMERICA, INC.

**1.03 SUBMITTALS**

- A. Warranty pre-installation notifications are required prior to the installation of the warranted systems.

**1.04 PRODUCT DELIVERY, STORAGE, AND HANDLING**

- A. Deliver material in original, unopened packages and containers.
- B. Containers are to be labeled with manufacturer's name, product name, description, and identification.
- C. Store materials in a dry area between 40°F (4.45°C) and 80°F (26.7°C) and protect from water and direct sunlight.
- D. Any materials damaged in handling or storage must not be used.
- E. Deliver SDS for each product. Consult SDS and Technical Data Sheet for each product used before beginning work.

**1.05 JOB CONDITIONS (CAUTIONS AND WARNINGS)**

- A. All mechanical equipment, vents, skylights, etc., should be in place before the roofing system is installed.
- B. Mechanical units (blowers, HVAC) should be prevented from distributing solvent fumes into the building.

- C. Coatings should be protected from traffic and other abuse until completely cured and installation is complete.
- D. Application of coatings with spray equipment may require some masking and possible erection of wind screens to prevent over-spray and drift damage. Protect surfaces of unrelated areas from coatings and over-spray possibility.
- E. Application shall proceed to dry, clean surfaces only. In planning work consider environment and weather related conditions such as frost, mist, dew, condensation, humidity, and temperature. Temperature should be above 45°F (7.2°C), rising, and stay above 40°F (4.45°C) long enough for initial cure to occur. Moisture should not be imminent.
- F. Sufficient safety belts and lines should be provided. A wet surface or a surface that is not thoroughly cured can be very slippery. All work environments should comply with current OSHA regulations.

#### **1.06 WARRANTY**

- A. ITW POLYMERS SEALANTS NORTH AMERICA, INC. warrants that materials provided are free from defects in manufacturing and will replace any material found to be defective.
- B. ITW POLYMERS SEALANTS NORTH AMERICA, INC. /Contractor Coating System Warranty is available through preferred contractors and at a cost. Consult ITW POLYMERS SEALANTS NORTH AMERICA, INC. for further details of the Warranty Program.

## **PART 2 - PRODUCTS**

#### **2.01 GENERAL**

- A. The components of the coating system are to be products of ITW POLYMERS SEALANTS NORTH AMERICA, INC., or products approved by ITW POLYMERS SEALANTS NORTH AMERICA, INC. as compatible; or approved equal.

#### **2.02 PRIMER – ERSYSTEMS® SINGLE PLY PRIMER**

- A. See Technical Data Sheet

#### **2.03 BASE COAT – ERSYSTEMS® POLYURETHANE 300 AROMATIC BASE COAT (Gray)**

- A. See Technical Data Sheet

#### **2.04 FINISH COAT – ERSYSTEMS® POLYURETHANE 300 ALIPHATIC FINISH COAT (White)**

- A. See Technical Data Sheet

#### **2.05 FINISH COAT – ERSYSTEMS® FINISH COAT ALUMINUM**

- A. See Technical Data Sheet

#### **2.06 SEAM REINFORCEMENT - ERSYSTEMS® FABRIC FACED BUTYL TAPE**

- A. See Technical Data Sheet

## 2.07 FABRIC REINFORCEMENT - POLYESTER KNIT FABRIC (TIE-TEX272)

- A. See Technical Data Sheet

## 2.08 RELATED MATERIALS

- A. Gap/Joint Sealant: **PERMATHANE® SM7108**
- B. **ERSYSTEMS® 2100 MS ADHESIVE SEALANT**
- C. Metal Primer: **ERSYSTEMS® POLYURETHANE METAL RUST PRIMER**
- D. **ERSYSTEMS® QUICKET**: Pourable self-leveling repair sealant. Quickly builds cricket and a pourable sealer.

**NOTE:** See Product Data Sheet for additional information and detailed instruction on each product.

## PART 3 - APPLICATION

### 3.01 SUBSTRATE INSPECTION

- A. A proper substrate shall be provided to receive the ITW POLYMERS SEALANTS NORTH AMERICA, INC. coatings.
- B. The roof surface must be clean, dry, and free of ponding water, and over-all structurally sound.
- C. Inspect the roof surface for cracks, blisters, brittleness and alligating. Inspect flashing details. Determine which areas may not be watertight and in need of repair.
- D. Inspect the substrate system for moisture content, and determine if areas need to be replaced.
- E. If a sound, stable, well-secured surface cannot be ensured, the roof is not acceptable to receive the Coating Restoration System.
- F. Perform an adhesion test of the POLYURETHANE 300 AROMATIC BASE COAT to a representative and properly prepared area of the aged single-ply membrane. Include a test area with SINGLE PLY PRIMER as a prime coat. Contact ITW POLYMERS SEALANTS NORTH AMERICA, INC. Tech Service for details of adhesion test.

### 3.02 SURFACE PREPARATION & CLEANING

- A. Repair deteriorated flashing, seams, cracks, and other surface imperfections with SINGLE PLY PRIMER, POLYURETHANE 300 AROMATIC BASE COAT, polyester fabric and Permthane® SM7108 or repair may also be made with Fabric Faced Butyl Tape of 5" width.
- B. Deteriorated flashing and membrane shall be repaired with Fabric Faced Butyl Tape whenever possible. Flashings may also be cleaned, primed with SINGLE PLY PRIMER, and coated with POLYURETHANE 300 AROMATIC BASE COAT at 25 wet mils followed by embedding polyester fabric into the coating in a wrinkle free manner. Flashing shall extend a minimum of 4" onto the single-ply membrane; and the coating shall extend beyond the fabric by 4".
- C. All field seams and patches shall be probed. Repair deficient seams by cleaning, rewelding and cover with Fabric Faced Butyl Tape of 5" width - round all corners on tape. All Fabric Faced Butyl Tape shall be placed into position and rolled with a 2" silicone roller.

- D. Insulation fasteners which are backing out shall be repaired by re-tightening or moving to the side to the point of grabbing firmly to the substrate. Single-ply membrane shall then be patched with a 6" square of Fabric Faced Butyl Tape as described in 3.02C above.
- E. Thoroughly clean the single-ply membrane to remove all dirt, residue and foreign material from the surface. Pressure washing of 1500-2000 psi is typically sufficient. TSP may be used as a detergent if necessary to remove dirt; brushing with a firm bristle broom may be required in some areas. Surface of the membrane is to be rinsed well and allowed to dry. Mechanical scrubbers utilizing low volumes of water may also be used to remove excessive dirt, oil contamination, etc.
- F. If mildew exists on the single-ply membrane surface, remove by washing with a solution of detergent and bleach (1 tablespoon of laundry detergent with 1-2 pints of bleach in 1 gallon of water). Brush or scrub and rinse thoroughly.
- G. If single-ply membrane has been leaking, repair or replacement of insulation or substrate materials may be required to provide a sound system.
- H. Take action to ensure proper drainage on the roof exists.

### **3.03 SEAMS AND LAPS**

- A. To help maintain the monolithic integrity of our restoration system we recommend treating all membrane seams and laps.
- B. H.E.R. shall be applied to seams and laps at the rate of 60 mils in a 3"-4" width. Allow to cure overnight prior to coating.
- C. Deeper gaps and voids can also be detailed with 2100 MS ADHESIVE SEALANT. Allow to cure overnight prior to coating.

### **3.04 DRAINAGE**

- A. Areas exhibiting a lack of positive drainage or ponding water will adversely affect performance of any roofing system and will be excluded from warranty. Where positive drainage does not exist, water removal from the roof surface must be facilitated by lowering drains and/or taking other corrective action. Additional maintenance inspections, repair work, the addition or use of primers and/or higher system mil-build may be required in these areas to extend coating life.

### **3.05 COATING APPLICATIONS: (Note: Total dry mil minimums not acceptable uniformly over entire field)**

- A. Priming: Apply SINGLE PLY PRIMER if increased adhesion is required. SINGLE PLY PRIMER may be applied at the rate of 1/3 gallon (1.25 liters) per 100 square feet. (approximately 300 sq. ft. per gallon/3.79 liters) dependent on the surface porosity. Under normal drying conditions, 10-30 minutes will be required prior to re-coating.
- B. Repair deteriorated areas: POLYURETHANE 300 AROMATIC BASE COAT shall be applied to flashings, seams, cracks and substrate areas requiring repair at the rate of 1.5 to 2 gallons (5.68 – 7.57 liters) per 100 square feet. (24-32 wet mils). POLYURETHANE 300 AROMATIC BASE COAT shall be applied over the Fabric Faced Butyl Tape in a 10" to 12" width; and over the polyester fabric repaired areas (see 3.02B) sufficient to cover the repair. Under

normal curing conditions, repaired areas will require a day to cure prior to re-coating.

C. Option A – POLYURETHANE 300 ALIPHATIC FINISH COAT (White):

BASE COAT: POLYURETHANE 300 AROMATIC BASE COAT is applied to the properly prepared surface at the rate of 1.0 gallon (3.79 liters) per 100 square feet in 1 pass. Rough and irregular surfaces may require a heavier application. Back rolling will assist in acquiring a uniform membrane thickness.

FINISH COAT: After allowing the POLYURETHANE 300 AROMATIC BASE COAT to cure, apply POLYURETHANE 300 ALIPHATIC FINISH COAT at the rate of 1 gallon (3.79 liters) per 100 square feet. (total dry mil 25, minimum 24) Finish coat may be spray applied or rolled on perpendicular to the base coat application.

D. Option B – Finish Coat Aluminum:

BASE COAT: POLYURETHANE 300 AROMATIC BASE COAT is applied to the properly prepared surface at the rate of approximately 1 gallon (3.79 liters) per 100 square feet. Rough and irregular surfaces may require a heavier application. Back rolling will assist in acquiring a uniform membrane thickness.

FINISH COAT: After allowing the POLYURETHANE 300 AROMATIC BASE COAT to cure, apply FINISH COAT ALUMINUM at the rate of 1.5 gallons (5.68 liters) per 100 square feet in two passes, apply at 0.75 gallon (2.84 liters) per 100 square feet per pass. (total dry mil: 28, minimum 26) Finish coat may be spray applied or rolled on perpendicular to the base coat application.

C. Granule application - Roofing granules shall be applied into a tack coat of Finish Coat. 35 – 40 pounds of No. 11 Roofing granules shall be immediately embedded into 0.5 - .75 gallons (1.89 – 2.84 liters) per 100 square feet of Finish Coat. Granule application should occur within 2 to 3 minutes of coating application and should be evenly distributed over the horizontal surface. Excess granules may be removed after the system has cured.

D. Contact ITW POLYMERS SEALANTS NORTH AMERICA, INC. Technical Department for warranty requirements.

## PROTECTION AND CLEAN-UP

### PROTECTION

- A. The roof system and all components must be protected from all other trades at the job site.
- B. All damage to the system must be repaired to comply with ITW POLYMERS SEALANTS NORTH AMERICA, INC. guidelines prior to final inspection for warranty approval. The

cost of all related repairs will be borne by the trades and/or subcontractors responsible for the damages.

**CLEAN-UP**

- A. Site clean-up is the responsibility of the contractor.
- B. All debris, containers, materials, equipment, and protection materials must be removed from the premises and properly disposed of. All work and storage areas must be in an undamaged and acceptable condition upon completion of clean-up.